

SCANTEC

PC 85FR

Flame retardant

Halogene free

Property	Value	Unit	Standard
Density	1,19	g/cm ³	ISO 1183
Viscosity		Pas	
Flexural modulus at +23°C	2300	MPa	ISO 178
Maximum flexural strength	95	MPa	ISO 178
Maximum tensile strength	50	MPa	ISO 527-2
Elongation at break		%	ISO 527-2
Elongation at yield	6	%	ISO 527-2
Impact strength			
Notched Charpy at +23°C	25	kJ/m ²	ISO 179
Notched Charpy at -20°C	15	kJ/m ²	ISO 179
Unnotched Charpy at +23°C		kJ/m ²	ISO 179
Unnotched Charpy at -20°C		kJ/m ²	ISO 179
Filler content		±2%	ISO 3451
Heat Distortion Temperature			
HDT 120°C/h at 455kPa (B)	105	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	95	°C	ISO 75/1
Softening temperature			
Vicat 50°/h at 9,81N (A)		°C	ISO 306
Vicat 50°C/h at 49,05N (B)	110	°C	ISO 306
Flammability			
GWT at 2 mm	960	°C	IEC 695-2-1
UL94 at 1.6 mm	V0*		UL94
Mould shrinkage (with flow)	0,5-0,7	%	ISO 294-4
Mould shrinkage (across flow)	0,5-0,7	%	ISO 294-4

*UL file number E122538

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